



NATE - nápojová technika a.s.
EQUIPMENT FOR THE BEVERAGE INDUSTRY

REFERENCE LIST

company NATE



YEAR 2019

ARMENIA

- ACBA Leasing CO CJCS
Bottle washer ATHENA 12/12.3
Filler Veral 50/8
Bottle conveyors DLN
Bottle inspector EXAN 08 CCD
Central lubrication
Electro switch-board

AZERBAIJAN

- Carlsberg
Bottle conveyors DLN
Electro switch-board

BULGARIA

- Pepsi Bulgaria
Bottle washer ATHENA 18/22.3 VNL
Bottle inspector EXAN 08 CCD
Bottle conveyors DLN
Electro switch-board

CZECH REPUBLIC

- Brewery Ferdinand, Benešov
Bottle washer ATHENA 12/12.3
Bottle conveyors DLN
- Brewery Krakonoš
Filler Veral 50/8
- Brewery Heineken Krušovice
Cap conveyor system
- Karlovarská Korunní
Bottle washer overhauling and upgrade
Bottle conveyors DLN
- Kostelecké uzeniny a.s.
Implementation of automated transport of crates and goods.
Conveyors of crates in length 1200 m
System automation and logistics
- Brewery Pardubice a.s.
Bottle conveyors DLN
Electro switch-board
- Stock Plzeň Božkov
Bottle conveyors DLN

ESTONIA

- Saaremaa VESI Estonia
OSN 12
- VÄRSKA VESI AS, Varska
PETBLOK 30/50/8 Volumetric -upgrade

POLAND

- Piwniczna Zdroj
Exan 08 CCD - upgrade
Line Packaging modification
- Wysowa-Zdrój
Bottle inspector EXAN 08 CCD

RUSSIA

- Kursk Russia
Filler Verablok 16/12/4
Bottle inspector Exan Level
Bottle conveyors DLN
Pack conveyors DPN
-

YEAR 2018

ARMENIA

- ZAO Yerevanskoe Pivo
Bottle inspector EXAN 08 CCD
Bottle conveyors DLN
Electro switch-board
Central lubrication

CZECH REPUBLIC

- Brewery Krakonoš, Trutnov
Bottle washer ATHENA 14/14.3
Bottle conveyors DLN
- Bzenec
Bottle conveyors DLN
- Nutrend a.s., Olomouc
OSN 12
- Bohemia Sekt
Bottle conveyors DLN
Electro switch-board
- Karlovarská Korunní
Bottle conveyors DLN
Electro switch-board

ESTONIA

- Saaremaa Vesi
Bottle conveyors DLN
Pack conveyors DPN
Electro switch-board

MOLDAVIA

- Beermaster Moldavia
Bottle washer ATHENA 16/6.2 CN

NORWAY

- Telemark Kildevann, Fyresdal
Air conveyors for PET bottles upgrade

POLAND

- Browar Gościszewo
Filler Veral 18/18/5
Bottle inspector

RUSSIA

- OAO Bulgarpivo
Capping machine
- Brewery Vizit - Konix
Filler Verablok 12/12/4/1
Bottle conveyors DLN
- Brewery "OOO Suchumski"
Bottle washer ATHENA 14/14.3
Bottle conveyors DLN
Electro switch-board
Central lubrication
- Brewery "AO Korsakovskij zavod piva"
Air conveyors VDN

UKRAINE

- Karpatski Mineralni Vody UKR
Bottle inspector EXAN LEVEL

YEAR 2017

ARMENIA

- CJSC „Beer of Yerevan“ Yerevan
Bottle inspector EXAN 08 CCD
Bottle conveyors DLN
Electro switch-board
Central lubrication

CZECH REPUBLIC

- Brewery Staropramen s.r.o., plant Prague
NAPACK 6
Pack conveyors
Bottle conveyors DLN
- Valašské Meziříčí
Filling Petblok 30/36/6
- Brewery Kutná Hora s.r.o.
Glass filling line with capacity 6 500 BPH for filling beer into 0,5 ltr. glass bottles
Unloader NPAK 1
Bottle washer ATHENA 10/08.3 VNB
Bottle filler VERAL 30/6 PK-E
Bottle inspector EXAN LEVEL
Crown caps conveyor
Labelling machine LABETTA 4/3/10 640A
Date marking equipment INK-JET
Crate washer MP 1000
Crate turner
Loader NPAK 1
Bottle conveyors DLN
Pack conveyors DPN
Central lubrication
Central switchboard
- Fontea a.s.
Air conveyors
- Brewery Svijany a.s.
CAN conveyors DLN
Pack conveyors DPN
Electro switch-board
- Mariánské Lázně
Filler Verablok 24/24/6
OSN 5
Bottle inspector EXAN LEVEL
Air conveyors VDN
Bottle conveyors DLN
- BOHEMIA SEKT, s.r.o.
Removing of the line
- STOCK PLZEŇ - BOŽKOV s.r.o.
Bottle conveyors DLN
- Brewery Rodinný pivovar Bernard a.s.
Bottle filler VERAL 60/16/10
Bottle conveyors DLN
- Brewery Klášter, a.s.
Bottle inspector EXAN 08 CCD

- Brewery Svijany a.s. Bottle conveyors DLN
- Brewery Velké Popovice a.s. Bottle filler Veral 6/1
- Brewery Samson a.s. Pack conveyors
- Brewery Samson a.s. General repair of Exan Level
- Brewery Samson a.s. Bottle conveyors DLN

DANEMARK

- Baldersbronde Filler Veral 24/5

GERMANY

- Menschel Limo Hainewalde OSN 4, CIP

HUNGARY

- K és H Kft Filler Peval 20

LATVIA

- Sia Uzavas Alus Bottle inspector EXAN 08 CCD
- Sia Uzavas Alus Bottle conveyors DLN
- Cesu Alus Bottle washer Delta 18/24.4

LITHUANIA

- UAB "Kalnapilio-Tauro grupė" UAB, Panevėžys Bottle washer DELTA 32/40
- UAB "Kalnapilio-Tauro grupė" UAB, Panevėžys Bottle conveyors DLN

UKRAINE

- PINTA-Kreminskyi pivovarenyyi zavod Ltd. Bottle washer ATHENA 18/6,5 2CN
- Harvest Agrochem Ukraine General repair of Petblok 30/60/8

POLAND

- Piwniczanka Exan stop

RUSSIA

- Pischemas Baltika Filler Veral 6/3/1
- Pischemas Baltika Bottle conveyors DLN
- Tagilskoe Pivo Niznij Tagil Filler Petblok 48/90/10LT
- Tagilskoe Pivo Niznij Tagil Bottle inspector EXAN LEVEL
- Tagilskoe Pivo Niznij Tagil Bottle conveyors DLN
- Tagilskoe Pivo Niznij Tagil Air conveyors DVN
- Tagilskoe Pivo Niznij Tagil Electro switch-board
- Vizit Bottle conveyors DLN
- Vizit Electro switch-board
- Vizit Disinfection station

YEAR 2016

ARMENIA

- CJSC „Beer of Yerevan“ Yerevan
Bottle inspector EXAN LABEL
Bottle conveyors DLN
Lubrication of conveyors

AUSTRIA

- RITTERBRÄU NEUMARKT GMBH,
Neumarkt/Hausruck
Filler VERAL 30/6/6
Bottle inspector - EXAN 08 CCD
Bottle conveyors - DLN
Electro switch-board
- Klosterberg Weinhandelsgesellschaft m.b.H.
Lengenfeld
Bottle unloader NAPACK 2
Bottle conveyors DPN

CZECH REPUBLIC

- Brewery Samson, a.s. plant České Budějovice
Bottle conveyors - DLN
Electro switch-board
Bottle dryer
- NUTRICIA DEVA a.s., plant Nové Město nad
Metují
Bottle conveyors - DLN
Electro switch-board
- MOZIS s.r.o., Praha
plant Městské služby Písek s.r.o.
Container washer MN 240
- Brewery Staropramen s.r.o., plant Prague
Rebuilding of roller conveyors on lamellar conveyors
- Poděbradka, a.s., plant Poděbrady
Bottle conveyors - DLN
Electro switch-board
Exan Level 1.0
- Poděbradka, a.s., plant Dobrá voda Byňov
Bottle conveyors- DLN
- ALTEC spol. s.r.o.
Filler tank
- Brewery Velké Popovice
Change of palletization head

ESTONIA

- Saaremaa Vesi Oü, plant Kuressaare
Filler PETBLOK 30/6
Air conveyors
Bottle conveyors - DLN
Electro switch-board

GHANA

- Special Ice Company
Bottle inspector EXAN-LEVEL

KOSOVO

- Birra Peja
Air conveyors DVN
Electro switch-board

LATVIA

- Agrofirma Tervete

Bottling line 6000 0,5 ltr.PET BPH
Filler Petblok 24/24/6
Bottle inspector EXAN-LEVEL
Packing machine NAPACK
Bottle conveyors DLN
Pack conveyors DPN
Electro switch-board

LEBANON

- ROTACO DWC LLC

Glass filling line with capacity 18 000 BPH for filling beer into 0,33 ltr. glass bottles
Depalletiser od glass bottles from pallets NMD 1000R
Bottle filler VERALBLOK 40/40/8
Cap disinfectant equipment
CIP Station
Tunnel pasteuriser
Bottle inspector Exan level
Labelling machine KUBE K30-720 15 T
Date marking equipment DOMINO
Packing machine StarWrap R25
Bottle conveyors DLN
Pack conveyors DPN
Palletiser NMP 1500
Central lubrication
Central switchboard RL+RD

MACEDONIA

- Mlekara AD Bitola

PET line for yogurt with capacity 6 000 BPH
Stretch blow moulding machine SIAPI SC 4
Air conveyors DVN
PETBLOK 30/36/6 ultraclean design
Bottle inspector EXAN LEVEL
Bottle conveyors DLN
Bottle dryer
Sleeve applicator NORTAN 80
Roll fed labeller ROLL-LINE 1-3-425
Shrink wrapping machine ATLANTA AMBRA-S
Pack conveyors DPN

ROMANIA

- PEPSICO

S.C.Quadrant Amroq Beverages S.R.L. - plant
Dragon, Bucharest

Conveyors DPN, hot fill line modification
Syrup room modification for CSD line and can line

RUSSIA

- Brewery Vizit Kuzneck
Format parts for Veral
Rinser VL 40
- ZAO Severnaja Zvezda Južno Sachalinsk
Bottle conveyors DLN
Air conveyors PET

UNITED STATES OF AMERICA

- Pro Engineering and Manufacturing Inc.
Verablok 24/18/5M

UZBEKISTAN

- Pulsar Group
Can Filler PEVAL 20
Repair of bottle filler VERAL 40

YEAR 2015

AZERBAIJAN

- Baki-Praga-Baku
Depalletization plant of new bottles NMD 1000 R
Bottle conveyors - DLN
Central lubrication

CZECH REPUBLIC

- PEPSICO CZ s.r.o., Praha
Bottle inspector - EXAN SORT
- Brewery Ostravar, plant Ostrava
Crate conveyors
Removal and installation of the new crate washer
Tech. inflow pipe
- Pivovary Staropramen a.s.
- Praha
The line modification for filling of beer into can
 - Removal of depalletization plant
 - Removal of pasteur
- Brewery PRIMÁTOR a.s., Náchod
Palletization and depalletization plant NMP 1500
Depalletization plant of new bottles NMD 1000 R
- AKCIOVÝ PIVOVAR DALEŠICE, a.s., Dalešice
Line for washing and filling KEG barrels NM KEG 30
 - Washers and KEG filling machines NM KEG 30
 - Automatic CIP station
 - Gravity conveyor
 - Roller conveyor
- Sodovkárna Kolín, Kolín
Glass filling line with capacity 15 000 BPH (0,33l) for filling non-alcoholic beverages into 0,33l glass bottles:
 - Filler VERAL 40/9 PK
 - Filler VERAL I.
 - Water cooling - VDE-S2-70/+7°SPD
 - Cap conveyors
 - Tech. inflow pipe
 - Water and gas pipe
 - Pressure tank
- HOLLS, a.s., Brewery Vratislavice, plant Vratislavice nad Nisou
Glass filling line with capacity 13 200 BPH (0,5l) for filling beer into 0,33l and 0,5l glass bottles:
 - Filler VERAL 44/9
 - Bottle conveyors - DLN
 - Palletization and depalletization plant ABB
 - Tunnel pasteurizer modification
- Bohemia Regent, a.s., plant Třeboň
Glass filling line with capacity 7 000 BPH (0,5l) for filling beer into 0,33 and 0,5l glass bottles:
 - Filler VERABLOK 30/30/6
 - Bottle washer for very low output ATHENA 18/16,5.2 CN
 - Bottle inspector - EXAN SORT CCD
 - Bottle loaders
 - Bottle conveyors - DLN
 - Conveyor control
- ŠUMAVSKÝ PRAMEN a.s., plant Bližná, Černá v Pošumaví
Still water filling line with capacity 600 BPH into 18,9L barrels:
 - Washing machine - DIONA 600
 - 3 valve's filler with flowmeters
 - One head closing machine
 - Cap's shrink tunnel
 - Electro switch-board
 - Empty & Full barrels conveyors

- Brewery Jílovice, plant Jílovice
- Poděbradka, a.s., plant Poděbrady
- Poděbradka, a.s., plant Dobrá vodaByňov

- Únětický pivovar a.s., plant Únětice

- Brewery Litovel a.s.

- NUTRICIA DEVA a.s.

- Pivovar Nymburk spol. s r.o.

Semi-automatic washer and KEG filling machine NM KEG 15 easy

Bottle inspector - EXAN LEVEL

Adjustment of the filling machine PETBLOK

The line consisted of filling machine from KRONES

Bottle conveyors - DLN

Line for washing and filling KEG barrels NM KEG 30

- Washers and KEG filling machines NM KEG 30
- Gravity conveyor
- Automatic CIP station
- KEG turner
- Roller conveyor - powered

Bottle inspector - EXAN 08 CCD

Bottle inspector - EXAN CAP

Bottle conveyors - DLN

Can filling line with capacity 15 000 BPH (0,5l) for filling beer into 0,5l can bottles:

- Depalletization of can NMD 1500
- Palletization of cap packet
- Automatic wrapping machine
- Pallet Labeling Machine
- Palett conveyors
- Security fence of palletization and depalletization plant
- Gravity rinser machine
- Can Filler PEVAL 40
- Closing machine
- Central automatic CIP station
- Can turner
- Tunnel pasteurization
- Date marking machine
- Automatic can packing machine
- Conveyors
- Empty & full cans conveyors
- Pack conveyors - DPN
- Line switch-board
- Dry central lubrication
- Can X-ray inspection machine

DENMARK

- Thisted Bryggeri, Thisted

Line for washing and filling KEG barrels NM KEG 60

- Washers and KEG filling machines NM KEG 60
- Automatic CIP station
- KEG turner
- KEG transport conveyors

LATVIA

- SIA Bātas avots, Liepāja

Filler VERABLOK 24/18/5

Water carbonator with deaeration- SVO 4

Automatic packing machine NAPACK 500

Bottle conveyors - DLN

Pack conveyors - DPN

- "Bauskas alus" Ltd.

Filler VERAL 25/5

Bottle washer ATHENA 10/08.3

Bottle conveyors - DLN
Electro switch-board

MACEDONIA

- PELISTERKA AD

Bottle conveyors
Conveyor control

NORWAY

- ISBRE Water AS, Ulvik

Upgrade PET line
Bottle inspector - EXAN LEVEL CCD
Cup system modification

POLAND

- Uzdrowiska Kłodzkie S.A. -Grupa PGU
GRUPA KAPITAŁOWA KGHM POLSKA MIEDŹ SA
- Grupa Zywiec S.A., Zywiec

Bottle washer ATHENA 24/24.3 CNT
Bottle conveyors - DLN

Bottle filling line with capacity 5 500 BPH (0,5l) for filling beer into 0,5l glass bottles:

- Filler VERABLOK 24/24/5
- Central CIP station
- Cap conveyors
- Evacuation

ROMANIA

- PEPSICO Romania, plant Bucharest

Disassembly, removal and installation with commissioning of the complete CSD line with capacity 18 000 BPH (0,25l) for filling nonalcoholic beverages - Mountain Dew and Pepsi into 0,25l glass bottles. The transport of the line was done from Covasna (Romania) to Bucharest (Romania). The line consisted of machines from Kosme, KRONES, NATE, Heuft, Kettner, Transpak and SMI.

Disassembly, removal and installation with commissioning of the complete Hot Fill line with capacity 16 000 BPH (0,25l) for filling ice tea Lipton and juice Prigat into 0,25l and 0,32l glass bottles. The transport of the line was done from Covasna (Romania) to Bucharest (Romania). The line consisted of machines from KHS, FSA, KRONES, NATE, SMI, Heuft, Transpak and Kettner.

- PEPSICO Romania, plant Bucharest

Additional delivery of NATE equipment:

- Bottle conveyors
- Pack conveyors
- Electro switch-board

RUSSIA

- ООО „Osnova“, Krasnojarsk
- Pivovarnya, g. Plotnikovo
- Tambovskij Pivovar, Tambov
- ООО «Ascania-aqua», Promyshlennyi proezd, Stavropolsky kray,

Washers and KEG filling machines NM KEG 30

KEG barrel washers MG 120

Accumulated conveyor

Conveyors

Automatic packing line NAPACK 300 P

Filler PETBLOK 24/24/6

Volumetric beverage mixer - OSN 4

SERBIA

- Apatinska pivara Apatin d.o.o, Apatin
Molson Coors
KEG barrel washers MG 120i
KEG barrel pre-washer NM KEG 2-0
Conveyors

SLOVAKIA

- BANSKOBYSTRICKÝ PIVOVAR, a.s., Banská
Bystrica
Filler VERAL 40/9 PK
- Slovenské pramene a žriedla, a.s. plant BUDIŠ,
Dubové při Turčianskych Tepliciach
Adjustment of the filling machine PETBLOK
The line consisted of filling machine from KRONES
Additional delivery of NATE equipment:
 - Rinser VL60
 - Rinser Electro switch-board
 - Electro switch-board
 - Chlorinedioxide unit
 - Foam station EFC

UKRAINE

- DE JSC “Obolon”-“Zibert’s Brewery”, Fastiv
Filler PETBLOK 30/50/6
Automatic beer pasteurizer 120 HLH

UZBEKISTAN

- Pulsar Group
Triblock PETBLOK 30/60/8 - filler with capacity of 13 000 BPH for
filling carbonated drinks into 1,5 l bottles/hour
Caps elevator complete with loading hopper
Sanitation caps for CIP of filler and pipping in closed-loop
Ultraviolet cap disinfection equipment
Equipment for external washing of the triblock in semiautomatic
version - COP
Emergency spare parts
Bottle conveyors - DLN
Pack conveyors - DPN
Roller conveyors - VDN
Central electro switch-board
Central lubrication

YEAR 2014

CUBA

- Brewery Hatuey, Santiago de Cuba

Washer and KEG filling machine NM KEG 30
KEG barrel washers MG 120
KEG weight
Roller conveyors
Gravity conveyors
Lamellar conveyors
Full KEG turner
Low KEG turner
Automatic CIP station
KEG turner

CZECH REPUBLIC

- BOHEMIA HEALING MINERAL WATERS CZ, a.s.,
plant Bílina

Complete glass and PET bottle filling line with capacity of 4 200 BPH for filling of mineral water into 1,0 L PET bottles:

- Blowing machine OPTIMA 4
- Compressor station
- Filler VERABLOK 20/24/6
- Bottle inspector - EXAN LEVEL
- Labeling machine MODULAR - PLUS
- Laser marking equipment
- Packing machine DIMAC st@r one
- Bottle conveyors
- Handle applicator
- Wrapping machine
- Volumetric beverage mixer - OSN 5
- Applicator herbal extract
- Central CIP station
- Depalletization plant of new bottles NMDm 1000 R
- Line switch-board
- Storage tank

Technology stocks and water treatment

- Coca-Cola Česká republika, s.r.o.
- KRAKONOŠ spol. s.r.o., Trutnov
- Ondrášovka a.s., plant Ondrášov

Disassembly of palletization line, conveyors and bottle washer KRONES

Bottle inspector - EXAN 08 CCD

Labeling machine OPERA 200 RT 12T

Bottle conveyors - DLN

Automatic CIP station

Washer and KEG filling machine NM KEG 30

Roller conveyors

- Poděbradka, a.s., Poděbrady

Filler PETBLOK 24/16/4 FLOWMETER, ULTRACLEAN

Bottle conveyors - DLN

Air conveyors

Chlorinedioxide unit

- Fontea a.s., Veselí nad Lužnicí

Disassembly, removal and installation of new blowing machine

- Brewery ZUBR a.s., Přešov

Rebuilding glass line

- Sodovkárna Kolín, Kolín

Washer and KEG filling machine NM KEG 60

KEG barrel washers MG 120

<ul style="list-style-type: none"> • Pivovary Staropramen, Praha • Brewery Nymburk spol. s.r.o., Nymburk • Brewery Svijany a.s., Svijany • NUTRICIA DEVA a.s., Nové Město nad Metují • GEA Process Engineering s.r.o., Brno 	<p>Conveyors Automatic CIP station</p> <p>Modular conveyors</p> <p>Depalletization of crates NMD 1500 Palletization of crates NMP 1500</p> <p>Bottle washer ATHENA 28/28.3 VN T L II</p> <p>Bottle conveyors - DLN Cap conveyors Label press</p> <p>Bottle conveyors - DLN</p> <p>Barrel conveyors</p>
DENMARK	
<ul style="list-style-type: none"> • Thisted Bryggeri, Thisted 	<p>Bottle loaders - NPAK 2</p>
ETHIOPIA	
<ul style="list-style-type: none"> • Raya Brewery, S.C. Maichew 	<p>Line for the washing and filling KEG barrels</p> <ul style="list-style-type: none"> - Washers and KEG filling machines NM KEG 30 - Washers and KEG filling machines NM KEG 30 - Turner empty kegs - Turner full of barrels - KEG barrel washers MG 120 - CIP station
LATVIA	
<ul style="list-style-type: none"> • The private brewery “Brālis“ Alus Nams Ltd. Rīgas rajons 	<p>Filler PETBLOK 24/6</p> <p>Bottle conveyors - DLN</p>
OMAN	
<ul style="list-style-type: none"> • MASAFI CO L.L.C., city Quryiat 	<p>Disassembly, removal and installation with commissioning of the complete line with capacity 33 000 BPH (0,5l) for filling of non-carbonated mineral water into 0,33l, 0,5l, 1,5l PET bottles. The transport of the line was done from Masafi /United Arab Emirates/ to Quryiat /Oman/. The line consisted of machines from Sidel, Kronen, and Kettner.</p> <p>Additional delivery of NATE equipment:</p> <ul style="list-style-type: none"> - Bottle conveyors - Pack conveyors - Electro switch-board
NORWAY	
<ul style="list-style-type: none"> • ISBRE Water AS, Ulvik • Telemark Kildevann, Fyresdal 	<p>Bottle Inspector - EXAN LEVEL CCD</p> <p>Modular conveyor</p>
POLAND	
<ul style="list-style-type: none"> • PIWNICZANKA Co-op, Piwniczna Zdrój • Pepsi-Cola General Bottlers Poland Sp. z o.o. 	<p>Packing machine NAPACK 800</p> <p>Bottle conveyors - DLN Pack conveyors - DPN</p> <p>Filler VERAL 60/16</p>
SCOTLAND	
<ul style="list-style-type: none"> • Angus Dundee Distillers PLC, Coatbridge 	<p>Disassembly and installation of part line</p> <ul style="list-style-type: none"> - Palletization plant of cartons NMD 1200

- Depalletization plant of new bottles NMD 1000
- Bottle conveyors - DLN
- Pack conveyors - DPN
- Electro switch-board

SERBIA

- AD Imlek, Padinska skela
- AD Imlek, Kozarska Dubica

Filler PETBLOK 30/36/6

Bottle inspector - EXAN LEVEL

Filler PETBLOK 30/36/6

Bottle inspector - EXAN LEVEL

Bottle conveyors

Air conveyors

- Mineralna voda d.o.o, Neresnica

Water carbonator with deaeration- SVO 5

SLOVAKIA

- BANSKOBYSTRICKÝ PIVOVAR, a.s., Banská Bystrica
- AGROMA s.r.o., Luka

Bottle inspector - EXAN 08 CCD

Bottle conveyors - DLN

Pack conveyors - DPN

Crate washers MP 1000

Still water filling line with capacity 600 BPH into 18,9L barrels:

- Washing machine - Diona 600
- 3 valve's filler with flowmeters
- One head closing machine
- Cap's shrink tunnel
- Electro switch-board

Empty & Full barrels conveyors

RUSSIA

- ОАО «Завод пивоваренный Моршанский»
- ОАО «Санаторий Лаба», Labinsk

Bottle Inspector - EXAN 08 CCD

Volumetric beverage mixer - OSN 8

Complete glassfilling line with capacity of 12 000 BPH for filling of carbonated water into 0,5 L bottles:

- Filler VERABLOK 30/30/6
- Volumetric beverage mixer - OSN 6
- Bottle inspector - EXAN LEVEL
- Bottles conveyors - DLN
- Pack conveyors - DPN
- Central dry lubrication
- Electro switch-board
- Electro-installation
- Depalletization plant NMD 1000
- Labeling machine
- Packing machine DIMAC st@r one

- ООО «Кореновский Молочно - Консервный комбинат», Korenovsk

Complete PET bottle filling line with capacity of 7 000 BPH for filling of milk into 1,0 L bottles:

- Filler PETBLOK 24/32/6
- Unscrambler
- Air conveyors
- Bottle conveyors - DLN
- Pack conveyors - DPN
- Central dry lubrication
- Electro switch-board
- Labeling machine Finpak
- Packing machine St@r ONE FBI
- Disinfectant station

YEAR 2013

ALGERIA

- SARL Company Mimoun Boissons Filler PETBLOK 30/50/8

AUSTRIA

- APO Fruchtsäfte GmbH, Millstatt Filler VERABLOK 32/36/8/6
Bottle inspector - EXAN 08 CCD
Bottle inspector - EXAN LEVEL
Bottle conveyors - DLN

CZECH REPUBLIC

- Brewery Chotěboř s.r.o. Chotěboř Bottle washer for very low output ATHENA 16/06.2.CN
Washing and filling line for KEG barrels NM KEG 60
KEG barrel washers MG 120
- Ondrášovka a.s., plant Ondrášov ULTRA CLEAN machine guarding Filler PETBLOK 48/80/10
- PEPSICO CZ s.r.o., plant Praha Bottle Inspector - EXAN LEVEL
- Sklárna a minipivovar Novosad & syn Crown cork capper
Harrachov Czech Republic, s.r.o., Harrachov FILLER VERAL 2
- Brewery Svijany a.s., Svijany Bottle inspector - EXAN LABEL CCD
Bottle inspector - EXAN LEVEL
Bottle conveyors - DLN
Labeling Machine LABETTA 8/6/28 1056 2A
- Brewery PRIMÁTOR a.s., Náchod FILLER VERAL 66 PKE
- DIO Hradec Králové, s.r.o., Hradec Králové Bottle inspector - EXAN STOP
- Pivovary Staropramen a.s.
- Praha Pallet conveyors
Label applicator
Wrapping machine
- Ostrava Pack conveyors - DPN
- Fontea a.s., Veselí nad Lužnicí **Disassembly, removal and installation of line with capacity 6 000 BPH for filling carbonated drinks into PET bottles**
- Sodovkárna Kolín, Kolín Bottle washer ATHENA 14/14.3 CN
Bottle conveyors
Bottle Unloaders - NPAK 2

GERMANY

- Haaner Felsenquelle, staatl. anerkannte Heilquelle GmbH, Hann Conveyors covers

HUNGARY

- PET PACK Kft., Balf Filler PETBLOK 48/80/10 FM
Steam generator
Bottle conveyors - DLN
Electro switch-board

KAZAKHSTAN

- Libella Bottlers Almaty, Almaty **Complete PET Bottle filling line with capacity of 8 000 BPH for filling of non-carbonated beverages into 2,0 L bottles:**
 - Filler PETBLOK 30/60/78/8 ULTRACLEAN
 - Blowing machine SFR 6 EVO

- Compressor Atelier Francois CE 46 S
- Bottle inspector - EXAN LEVEL 1.0 CAP
- Volumetric beverage mixer - OSN 20
- Air conveyors
- Bottle conveyors - DLN
- Pack conveyors - DPN
- Labeling machine ROLLFED 12-640 1 RA
- Packing machine BLUE ST@R F
- Flow pasteurization 112A1 v10
- Palletization plant NMP 1500
- Wrapping machine
- Dry lubrication
- Line Switschboard

MOLDAVIA

- J.V. "BEERMASTER" j.s.c., Beltsy
- SRL Gelibert, Singerei

Filler PETBLOK 24/32/6
Tunnel pasteurization AUCON CIP 60hl/h 60AR131-1
Air conveyors

Filler PETBLOK 32/32/8

NORWAY

- Telemark Kildevann, Fyresdal

Bottles conveyors - DLN
Pack conveyors - DPN
Central dry lubrication - CM
Electro switch-board

POLAND

- Brewery Perla, Lublin

Palletization plant NMP 1200
Depalletization plant NMD 1000

ROMANIA

- PEPSICO
S.C. Quadrant Amroq Beverages S.R.L. - plant
Dragon, Bucharest

**Disassembly, removal and installation of line with capacity
18 000 BPH for filling carbonated drinks into PET bottles:**

- Bottle conveyors - DLN
- Electro switch-board

RUSSIA

- ZAO "Korsakovskij zavod piva i napitkov"
„Severnaja zvezda“ - Nord Star, Sachalin
- Gambrinus Iževsk, Iževsk

Water carbonator with deaeration- SVO 10

Depalletization plant NMDp 1000 R
Rinser VLA 40
Central dry lubrication - CM
Bottles conveyors
Packing machine NAPACK 800
Pack conveyors - DPN

- OOO "Zavod pivovarenyj Moršanskij"

Filler PETBLOK 24/36/7
Bottle dryer
Packing machine DIMAC LASER F
Bottles conveyors - DLN
Pack conveyors - DPN
Air conveyors
Central dry lubrication - CM

- OOO "MPK Pivzavod Majkopskij"

Pack conveyors - DLN

- PepsiCo Russia - JSC "Wimm Bill Dann", Moscow
Electro switch-board
Divorce of bottles V 30
Rinser VL 40
- ZAO "Korenovskyy Konservno-Molochnyy Kombinat"
Korenovsk - Krasnodar region
Automatic rinser filler capper Filler PETBLOK 24/28/6 ULTRACLEAN
- Khadizhenskiy Pivovarennyi zavod, Khadizhensk
Complete glass bottle filling line with capacity of 12 000 BPH for filling of beer into 0,5 L bottles:
 - Filler VERAL 40/8
 - Bottle washer ATHENA 14/14.3 CN
 - Bottle inspector - EXAN STOP
 - Bottle inspector - EXAN LEVEL
 - Bottle conveyors
 - Case conveyors
 - Electro switch-board
 - Electro-installation
 - Labeling machine Labetta 4/3/12 784 2A
 - Packing machine DIMAC LASER T
 - Depalletization plant NMD 1000 R

SCOTLAND

- Angus Dundee Distillers PLC, Coatbridge
Palletization plant NMP 1200
Pack conveyors - DPN
Electro switch-board

SLOVAKIA

- SOJA CEREAL, s.r.o., Orechová Potôň
Complete PET bottle filling line with capacity of 4 500 BPH for filling of carbonated beverages into 1,5 L bottles:
 - Filler 28/28/7
 - Water carbonator with deaeration - SVO6
 - PET conveyors
 - Bottle inspector - EXAN LEVEL1.0
 - Packing machine NAPACK 800
 - Labeling machine ROLL-LINE, RL-9
 - Blowing machine
 - Automatic CIP station
 - Wrapping machine BS2A
 - Date marking

UKRAINE

- PJSC "SUN InBev Ukraine" "Rogan Branch"
Case conveyors
Bottle conveyors
PET bottles conveyors
Electro switch-board

UNITED ARAB EMIRATES

- Al Ain Farms For Livestock Production, Al Ain Dairy Farm
Rinser VL 32

YEAR 2012

CZECH REPUBLIC

- ONDRÁŠOVKA a.s., plant Ondrášov

Complete bottle filling line for carbonated and non-carbonated water with capacity of 12 000 BPH for filling of 1,5 L bottles:

- Filler -PETBLOK 40/64/8
- Bottle Inspector - EXAN LEVEL 1.0
- Full bottles conveyors - DLN
- Packs conveyors - DPN
- Air conveyors
- Volumetric beverage mixer - OSN 20
- Automatic rinsing station - SBO 8/10 Universal2 machine
- Packing Machine - Cermex TSP3 CLP
- Palletization plant - IHS PALPACK- 2/P
- Automatic filler's foaming equipment - DT
- Central dry lubrication - CM
- Labeling Machine - Rolfeed
- Pallet Labeling Machine - Eprin EZP 810/8
- Line Switschboard

- Kávoviny, a.s., Pardubice

Barrels washer MB 02

- Pivovary Staropramen a.s., Praha

Pallets lifting ZP 1500

- Pivovar Protivín, a.s., Protivín

Depalletization plant NMD 2000 P

Accumulated desk

Conveyors

- Petainer Czech Holdings s.r.o.

Air conveyors

- Staročeský pivovárek, s.r.o., Dobruška

KEG turner NMO 60

- Pivovary Staropramen a.s.

Adjustment of palletization plant

- Praha
- Ostrava

- DIO Hradec Králové, s.r.o., Hradec Králové

Washing and filling line for KEG barrels NM KEG 30

Automatic packing line NAPACK 500

Conveyors

ESTONIA

- VÄRSKA VESI AS, Varska

Glass filling line with capacity of 1 800 BPH for filling of saturated water into 0,33 L bottles:

- Filler VERABLOK 12/12/4
- Full bottles conveyors - DLN
- Pack conveyors - DPN
- Electro switch-board
- Labeling Machine

LATVIA

- AGROFIRMA TĒRVETE

Bottle inspector - EXAN 08CCD

Bottle conveyors

POLAND

- Polanica Zdrój-Staropolanka, Polanica Zdrój

Palletization plant NMP 1500

ROMANIA

- PEPSICO
S.C. Quadrant Amroq Beverages S.R.L.
Bucharest

Disassembly, removal and installation of line with capacity 12 000 BPH for filling carbonated drinks into PET bottles:

- Conveyors
- Pack conveyors - DPN
- Full bottles conveyors - DLN
- Electro switch-board
- Table convertor
- Preform conveyor

RUSSIA

- OAO "Závod pivovarenyj Moršanskij"
- OAO „BULGARPIVO Nabryeznye Chelny“
- OOO „Pivovarenyj závod Suchumsky“
- Brewery Dolinsk, Sakhalin
- OAO „Kamčatskoe Pivo“ - „Kamčatskoje pivo“
- ZAO "Korsakovskij závod piva i napitkov" „Severnaja zvezda“ - Nord Star

Glass filling line with capacity of 12 000 BPH for filling of beer into 0,5 L bottles:

- Filler VERABLOK 50/50/10
- Bottle Inspector - EXAN LEVEL
- Full bottles conveyors - DLN
- Pack conveyors - DPN
- Central lubrication
- Electro switch-board
- Packing Machine - ST@R ONE T BASIC

Complete PET filling line with capacity of 1 000 for filling of beer into 4,0 L PET bottles:

- PETBLOK 24/24/6
- Handle applicator

Rinser VLA 21

Electro switch-board

Full bottles conveyors - DLN

Automatic packing line NAPACK 300 A

Volumetric beverage mixer - OSN 6

Complete PET filling line with capacity of 7 000 BPH for filling of beer into 1,5 L PET bottles:

- Filler PETBLOK 24/36/6 Long tube
- Full bottles conveyors - DLN
- Pack conveyors - DPN
- Roller conveyors - VDN
- Electro switch-board
- Automatic CIP station
- Packing Machine - ST@R ONE F B.I
- Labeling Machine - Rollfed 8-480 1RA

SCOTLAND

- Angus Dundee Distillers PLC, Coatbridge

Removal glass filling line with capacity 12 000 BPH for filling into 0,7 L in glass bottles:

- Full bottles conveyors - DLN
- Pack conveyors DPN
- Conveyor control
- Electro swich-board
- Electro-installation

SLOVAKIA

- BANSKOBYSTRICKY PIVOVAR, a.s., Banská Bystrica
- NEALKO ORAVAN, spol. s.r.o., Podbiel

Bottle loader NAPA 2

Adjusment of filler VERAL 72

UKRAINE

- DE JSC “Obolon”-“Zibert’s Brewery”, Fastiv Pasteur 150 HL

YEAR 2011

ARMENIA

- CJSC "Beer of Yerevan", Yerevan
Bottle washing machine DELTA 30/38.4 CN
Bottle Inspector EXAN 08 CCD
Conveyors , Central lubrication
Crate washers MP-18
Conveyors crate
Divisor

AZERBAIJAN

- Baki-Praga-Baku
Automatic packing line NAPACK 500
Automatic packing line NAPACK 500
Bottle loader NPAK 1
Bottle loader NPAK 1
Crate conveyors
Tray conveyors

CZECH REPUBLIC

- Krakonoš spol. s.r.o., Trutnov
Bottle Conveyors for glass with setting table
Labeling machine with capacity of 12 000 BPH
- Veseta spol. s.r.o. Litovel
Bottle Conveyors for PET Bottles
Plate and Roller conveyors
- CZECH BREWERY RAKOVNÍK a.s.
Plate bottle conveyors
Conveyors for cases and packs
Conveyor control
Bottle conveyors
Bottle loader NPAK 3
Rebuilding of the palletization plant and adjustment of depalletization plant
- Pivovar PLATAN s.r.o, Protivín
Continuation of bottle conveyors
- Kofola a.s., Krnov
Bottle caper ULA 4, Plate bottle conveyors
Automatic packing line NAPACK 800
- Pivovary Staropramen a.s., Praha
Bottle conveyors
Crate conveyors
Model of bottle washing machine
- Staročeský pivovárnek, s.r.o., Dobruška
Washing and filling line for KEG barrels NM KEG 30
- PEPSICO CZ s.r.o., Toma Teplice nad Metují
Rebuilding of the closing machine
- LINEA Nivnice, a.s., Nivnice
Automatic packing line NAPACK 1200
Bottle conveyors for PET
- Kalabria, spol. s.r.o., Kladno
Washing and filling line for KEG barrels NM KEG 30
- HOLŠA a.s., Liberec
Bottle conveyors

HUNGARY

- AQUARIUS-AQUA Kft.
Rebuilding of filling machine PETBLOK 52/80/12

GERMANY

- Mineralquellen Wüllner GmbH & Co. KG
- FrieslandCampina Germany GmbH,
Köln Am Rhein

Plate bottle conveyors
Conveyors control, Conveyors
Elevator
PET bottle conveyors
Bottle capper for PET bottles
Manual manipulator MKR 300
Gravity conveyors

ITALY

- SIPA S.p.A

Complete conveyors system for line with capacity of 12 000 BPH into 1,5 L bottles:

- Air conveyors
- Plate bottle conveyors
- Conveyors for cases and packs
- Central lubrication
- Conveyors control

Complete conveyors system for line with capacity of 3 000 BPH into 3 L bottles:

- Air conveyors
- Plate bottle conveyors
- Conveyors for cases and packs
- Central lubrication
- Conveyors control

LATVIA

- Brewery Bauska

Bottle filling machine PETBLOK 24/36/6

LITHUANIA

- Gelsva

Volumetric beverage mixer - OSN 5

POLAND

- PIWNICZANKA ZBNWM Sp.P.

Bottle loader NAPAK 3
Bottle unloader NAPAK 3
Crate washers MP 2000

SERBIA

- Voda Vrnjci a.d.

Bottle conveyors

SLOVAKIA

- Brewery STEIGER a.s., Vyhne

Bottle inspector EXAN 008 CCD
Plate bottle conveyors
Conveyor control

RUSSIA

- ОАО "Букет Чувашии"

Bottle washing machine DELTA 22/28.4 VN
Bottle filling machine 80/16
Bottle inspector EXAN 08 CCD
Bottle conveyors

- OOO COMPANIA ČISTÁ VODA NOVOSIBIRSK

Bottle filling Line for carbonated and non-carbonated water with Capacity of 6 000 BPH for filling of 1,5 L bottles:

- Filling machine PETBLOK
- Air conveyors
- Volumetric beverage mixer - OSN 12
- Plate and roller conveyors

- Tambov Brewery, Tambov

Automatic packing line NAPACK 300 A

TURKMENISTAN

- “Berk Brewery”, Ashgabad

KEG filling line for the filling of beer into 30L & 50L KEG with capacity of 60 KEG per hour:

- KEG filling machine - NM KEG60
- Semiautomatic CIP station

UKRAINE

- JSC “Slavutich Brewery” - Carlsberg Group, Kiev
- JSC “Obolon”, Kiev

Automatic rotary handle applicator with capacity of 24000 BPH:

- Automatic handle applicator 50R24RASA-157

Still water filling line with capacity 600 bph into 18,9L barrels:

- Washing machine - Diona 600
- 3 valve’s filler with flowmeters
- One head closing machine
- Cap’s shrink tunnel
- Empty & Full barrels conveyors

- DE CJSC “Obolon” “Krasylivske”, Krasyliv

KEG filling line for the filling of kvas into 30L & 50L KEG:

- KEG washing machine - NM KEG120 with capacity of 120 KEG per hour
- KEG washing and filling machine - NM KEG60 with capacity of 60 KEG per hour
- Semiautomatic CIP station

UNITED ARAB EMIRATES

- Al Ain AAMW Company

Complete filling line for carbonated and non-carbonated water with capacity of 2 000 BPH:

- Filling Machine VERABLOK 12/12/1 PA
- Volumetric beverage mixer- OSN2and Water carbonator with deaeration- SVO2
- Bottle inspector EXAN LEVEL
- Bottle conveyors
- Automatic packing line NAPACK 500P
- Depalletization plant NMD 1000 P

YEAR 2010

ARMENIA

- CJSC "Beer of Yerevan", Yerevan Bottle closing machine

AZERBAIJAN

- Baki-Praga-Baku Semi-automatic packing line NAPACK 400

CZECH REPUBLIC

- Kávoviny a.s. Pardubice Conveyors boxes DK
- Brewery PRIMÁTOR a.s., Náchod Bottle inspector EXAN 08 CCD
- LINEA Nivnice a.s. Nivnice Bottle loader NAPAK 2
Bottle unloader NAPAK 1
Automatic packing line NAPACK 500P
- Dudák - Měšťanský pivovar Strakonice a.s., Strakonice Bottle filling Machine VERAL 60 PK-E
Bottle inspector EXAN 08CCD
Bottle inspector EXAN LEVEL
Bottle inspector EXAN LABEL
Bottle conveyors
Bottle unloader MECHANIK 3A
Crate washers MP 2000
- Pivovar Jihlava a.s., Jihlava Bottle filling Machine VERAL 66/12 PK-E
Bottle inspector EXAN LEVEL
Bottle inspector EXAN LABEL
Bottle conveyors
- DOBOS s.r.o. Dolní Bousov Packaging line for windscreens NAPACK 80
- OKL a.s., Bzenec Automatic packing line NAPACK 1200
- ENVITERM a.s., Ždírec nad Doubravou Column palletizer bags NAPAL 300 R
- Templářské sklepy Čejkovice, Čejkovice KEG washer NM KEG 15
- Cooper-Standard Automotive ČR s.r.o., Žďár n/S Drag conveyors
- Pivovar Platan s.r.o., Protivín Bottle conveyors for glass

ESTONIA

- VÄRSKA VESI AS, Varska **Complete PET bottling line with capacity of 9 000 BPH:**
 - PETBLOK 30/50/8 Volumetric
 - PET bottle Inspector EXAN LEVEL 1.0
 - Volumetric beverage mixer- OSN 16
 - CIP station
 - Labeling machine
 - Packing machine
 - Palletization plant
 - Air Conveyors for PET bottles
 - Plate and roller conveyors

GERMANY

- Marien Brunnen Erfrischungsgetränke GmbH Bottle filling machine PETBLOK 48/64/10
Volumetric beverage mixer - OSN 21
Bottle inspector EXAN VIEW CCD

- Haaner Felzenquelle GmbH - Haan
- RHODIUS Mineralquellen und Getränke GmbH & Co. KG

Bottle inspector EXAN CRATES
 Crate washers MP 3000, Bottle loader NAPAK 4
 Bottle glass and PET conveyors
 Bottle loader NAPAK 4
 Bottle washing machine ATHENA 24/22.3
 Bottle filling machine VERAL 80/15/15
 Bottle conveyors
 Central lubrication

HUNGARY

- DOMRO Borgazdaság Kft.-Kiskörös

PET bottle filling line for filling of wine:

- Filling machine VERAL 40 V PE
- Bottle conveyors
- Continuous packing line NAPACK 1500 KONTI
- Palletizationplant NMP 1000

LITHUANIA

- Kauno Alus UAB

Glass filling machine VERAL 30/6 for filling of beer

NORWAY

- Telemark Kildevann, Fyresdal

PET bottling plant with capacity of 12 000 BPH for filling of 1,5 L bottles:

- Bottle filling machine PETBLOK 40/64/10 Vol
- Air conveyors for PET bottles
- Volumetric beverage mixer- OSN 21

ROMANIA

- Pepsi America, Vitarom Impex s.r.l., Covasna

Removal HOT FILL LINE with capacity of 20 000 BPH for filling of juice drink 0,25 L in glass Bottles (KRONES)

RUSSIA

- Akva - Vita OOO, Yurga
- ZAO "Korsakovsky Zavod Piva I Napitkov "Severnaya zvezda" Yuzhno-Sakhalinsk
- Belogorje I K

Volumetric beverage mixer - OSN 16
 Bottle filling machine PETBLOK 35/35/7M
 Volumetric beverage mixer - OSN 6

TURKMENISTAN

- "Berk Brewery", Ashgabad

Automatic packing line NAPACK 800

UKRAINE

- DE JSC "Obolon"- "Zibert's Brewery", Fastiv

Complete PET filling line with capacity of 18 000 BPH for filling of beer into 1,0 L PET Bottles and 14 000 BPH for filling of beer into 2,0 L PET bottles:

- Filler - PETBLOK 48/90/10
- Automatic rinsing station - DS
- Automatic filler's foaming equipment - COP
- Automatic CIP station - 40 m3/h
- Automatic beer pasteurizer - 30 m3/h
- Full bottle Inspector - EXAN LEVEL
- Drying Tunnel - Europool (2 blocs)
- Labeling Machine - Rolfeed 16-784 1RA
- Coding Device - Imaje 9040
- Label's inspector - EXAN LABEL CCD
- Packing Machine - Blue St@r F BIG
- Palletization plant - Palpack 2/P H2
- Empty pallet elevator, Full pallet elevator

- Empty bottle pneumatic conveyors - VD
- Full bottles conveyors - DLN, Packs conveyors - DPN
- Central dry lubrication - CM
- Automatic conveyor's foaming equipment

- DE PJSC "Obolon"- "Zibert's Brewery", Fastiv

Packing machine for the packing of 0,5L glass bottles with beer into the carton trays & boxes with capacity of 36 000 BPH:

- Blue St@r F COMBi.

- DE PJSC "Obolon" "Krasylivske"- Krasyliv

Automatic juice drinks Pasteurizer:

- Automatic juice drinks pasteurizer - 30 m³/h.

YEAR 2009

CROATIA

- Modicus d.o.o. - Podgajci Podravski

Automatic packing line NAPAK 800

CUBA

- Alimpex, Habana

Bottle loader and bottle unloader MECHANIK 3AN

CZECH REPUBLIC

- Chodovar spol. s.r.o., Chodová Planá

Bottle unloader NAPAK 1

KEG washer MG 120

- PEPSICO, Toma Teplice nad Metují

Complete glass bottle filling line with capacity of 18 000 BPH for filling of 0,3 L bottles:

- Washing machine ATHENA 18/18.3
- Bottle filling machine VERAL PK 40
- Bottle inspector EXAN 08 CCD
- Bottle inspector EXAN STOP
- Bottle inspector EXAN LEVEL
- Bottle conveyors
- Water carbonator with deaeration - SVO 6

- Brewery Ostravar, Ostrava

Bottle washing machine DELTA 28/34.4 VN

Bottle conveyors

- K BREWERY TRADE, a.s., Uherský Brod

Bottle filling machine VERAL 70 PK

Bottle inspector EXAN LEVEL 1.0

- Pivovar Jihlava a.s., Jihlava

Bottle inspector EXAN 08 CCD

Bottle Conveyors

- Pivovar Černá Hora a.s., Černá Hora

Line packing into cardboards NAPAK 300

- Dudák - Měšťanský pivovar Strakonice a.s., Strakonice

Bottle loader NAPAK 3

LITHUANIA

- UAB "Kalnapilio-Tauro grupė" UAB, Panevėžys

Complete PET bottle filling line with capacity of 12 000 for 2,0L bottles:

- Complete filling line monitoring system
- PET blowing machine
- Compressor 40 Bar Chiller
- Automatic adjustment air Conveyors
- Plate and Roller Conveyors
- Automatic system of dry lubrication
- PETBLOK 48/90/10 Volumetric
- Automatic foaming system
- PET bottle's drying unit
- Rollfed Labeling Machine
- Shrink Wrapping Machine
- Automatic palletizing unit with pallet's labeling device

- PPI GELVA (mineral plant), Vilnius

Bottle filling machine PETBLOK 24/24/6

Water carbonator with deaeration - SVO 6

Air conveyors for PET bottles

Bottle inspector EXAN LEVEL 1.0

CIP station

Bottle conveyors

POLAND

- PIWNICZANKA ZBNWM Sp. P.

Bottle washing machine ATHENA 18/18.3 VN

Bottle inspector EXAN 08 CCD

Bottle conveyors

Pack conveyors

- STM Poland, Zlocieniec

Bottle inspector EXAN LEVEL 1.0

- TERRAVITA Sp. Z o.o. Poznań

Bottle inspector EXAN LEVEL 1.0

ROMANIA

- Pepsi America, Vitarom Impex s.r.l., Covasna

Bottle filling machine VERAL 64 ULTRA CLEAN with productivity of 21000 BPH for 0,33L bottles:

- Bottle conveyors

RUSSIA

- AKVA-VITA, Jurga

Bottle filling machine PETBLOK 30/50/8

2x PET Bottle Inspector EXAN LEVEL 1.0

Plate and roller conveyors

Central lubrication

- Korenovskyy Konservno-Molochnyy Kombinat, Korenovsk - Krasnodar region

PET milk filling line with nominal capacity 7 000 BPH for 1,0L bottles:

- Automatic rinser-filler-capper PETBLOK 30/30/6 Ultraclean
- Automatic rinsing station - DS
- Automatic foaming equipment - COP
- Automatic Sleeve labeling machine - SHM B1
- Automatic labels shrink tunnel - TV250
- Automatic Shrink Wrapping Machine - St@r ONE F.B.I.
- Empty& full bottles conveyors - DLN
- Packs conveyor - DPN
- Central wet lubrication - CM

SLOVAKIA

- Nealko Oravan s.r.o., Podbiel

Adjustment for bottle filling machine PETBLOK

- Brewery STEIGER a.s., Vyhne

Bottle inspector EXAN SORT

Bottle conveyors

UKRAJINE

- "GALS", Charkiv

18,9L barrel's filling line with capacity 600 BPH:

- Washing machine
- 3 valve's filler with flowmeters
- One - head closing machine

- JSC "Slavutich Brewery" - Carlsberg Group, Kiev

Special caps transport equipment with capacity of 20000 BPH:

- Vertical caps elevator - TZP2
- Horizontal caps conveyor

YEAR 2008

ARMENIA

- OOO EREBUNI ALCO, Yerevan
 - Bottle filling machine VERAL 18 P-K
 - FlashPasteurization
 - Beer filtration
 - Labeling machine
 - Bottle inspector EXANCAP
 - Bottle inspector EXAN STOP
- OOO Závod mineralnoj vody (Minerál plant), Dilijan
 - Combi filling line - Glass and PET bottles with capacity of 4 000 BPH (1 L PET bottles) and 8 000 BPH (0,5 l glass bottles):**
 - Bottle filling machine VERALBLOK 30/30/6/6
 - Depalletization plant of new bottles
 - Bottle inspector EXAN LEVEL
 - Bottle inspector EXAN CAP
 - Bottle inspector EXAN STOP
 - Washer glass bottles ATHENA 12/05.3
 - Air conveyors for PET bottles
 - Plate and roller conveyors
 - CIP station
 - Water carbonator with deaeration - SVO8
 - Labeling machine
 - Shrink wrapping machine
 - Cooler of mineral water
 - Blowing machine
 - Compressor (40 bar)

CZECH REPUBLIC

- Alibona Litovel, Litovel
 - Can filling machine PEVAL 15 (5000)
 - Volumetric beverage mixer - OSN2
 - Plate and roller conveyors
- LITOVEL Brewery
 - Bottle Inspector EXAN CASE M
- ONDRÁŠOVKA a.s., plant Ondrášov
 - Complete PET bottle filling line with capacity of 16 000 BPH for filling of 1,5 L PET bottles:**
 - PETBLOK 48/80/10 Triblock with Volumetric Filler
 - Air conveyors for PET bottles
 - Plate and roller Conveyors with pressureless switching tables
 - PET bottle inspector EXAN LEVEL 1.0
 - Labeling machine
 - Packing machine
 - Palletization plant
 - Conveyor control with monitoring
 - Distribution box model
 - Carbonator and Mixer
- Pivovar Černá Hora a.s, Černá Hora
 - Bottle filling machine VERAL 50 PKE
 - Bottle conveyors
 - Roller conveyors
- Fonteá a.s., Veselí nad Lužnicí
 - Conveyors covers
- Hlinsko Brewery, Hlinsko
 - Bottle washing machine ATHENA 12/12.3

Bottle conveyors

- Kávoviny a.s., Pardubice
- Poděbradka a.s.. Poděbrady
- Kofola a.s.
- PEPSICO s.r.o., Toma Teplice nad Metují

Line for filling vinegar in PET bottles 6000 BPH:

Automatic packing line NAPACK 1200

Bottle Conveyors

Movement of PET Bottles Line (9 000BPH 1,5L) from Klatovy to Rájecká Lesná (Slovakia):

- Bottles and CASE conveyors

Bottle inspector EXAN 08 CCD

Bottle conveyors

Crate washers MP 2000

Bottle loader MECHANIK 2AN

Bottle unloader MECHANIK 2AN

Label hydraulic press NML 02

Crate conveyors

Bottle Washing Machine ATHENA 18/18.3 CN

Bottle Conveyors

PET Bottle Filling Machine PETBLOK 24/24/6

Bottle Conveyors

- Starobrno, a.s., Brno
- Pivovar Perštějň a.s., Pardubice
- SODOVKÁRNA KOLÍN, KOLÍN
- Hanácké závody a.s., Brodek u Přerova
- Galatek a.s., Ledec nad Sázavou

Plate and roller bottle Conveyors

Bottle conveyors

ETIOPIA

- Brewery BEDELE

Plate and Roller bottle conveyors

Central lubrication

GERMANY

- Campina GmbH., Köln
- Stiftsquelle, Essen

Label plough out

AirConveyors for PET bottles

KAZAKHSTAN

- Libella Bottlers Almaty (Mineral plant), Almaty

Complete PET bottle filling line with capacity of 6 500 BPH for filling of 0,5 L PET bottles:

- Filler PETBLOK 24/24/6
- Air conveyors for PET bottles
- Plate and roller conveyors
- Carbonator and Mixer VSN4
- EXAN LEVEL 1.0
- Central lubrication
- CIP station
- Labeling machine
- Handle applicator
- Shrink wrapping machine

LITHUANIA

- JSC Selita, Kaunas
- PPI GELSTVA (Mineral plant), Vilnius

PET bottle filling machine PETBLOK 40/8 volumetric

Air Conveyors for PET bottles

NORWAY

- ISBRE EIROPA AS, Osa-Ulvik

PETBLOK 30/30/8 VOL

Airconveyors for PET bottles

Labeling machine
Switchboard
Pipeline for product and COP station PET

ROMANIA

- S.C. Nova Oas Srl, Negresti Oas

Complete bottling plant with capacity of 3500 BPH for filling of 2,5 L PET bottles:

- Bottle filling machine PETBLOK 40/40/8
- Water carbonator with deaeration - SVO9
- Labeling machine
- Automatic packing line NAPACK 700
- Air conveyors for PET Bottles
- Bottle conveyors
- Packing machine (foil only)
- Blowing machine
- Bottle inspector EXAN LEVEL
- CIP station

RUSSIA

- Khadizhenskiy Pivovarenniy zavod, Khadizhensk

Complete Bottling plant with capacity of 6 000 BPH for filling of 0,5 L bottles

- Bottle filling machine VERAL 24 PK
- Plate and roller conveyors
- Bottle inspector EXAN LEVEL
- Bottle inspector EXAN STOP

SLOVAKIA

- Brewery STEIGER a.s., Bratislava

Movement of Glass Line (24 000 BPH 0,5 L) from Stein beverages a.s. Bratislava to Steiger Brewery Vyhne

- Bottle inspector EXAN STOP
- Bottle inspector EXAN LEVEL
- CIP station
- Labeling machine
- Packing machine

- URPINER, Banská Bystrica

Capital repair-VERAL 40 P-K, Plate and Roller Conveyors, CIP station

UKRAINE

- DE CJSC "Obolon" "Krasylivske", Krasyliv

Still water PET filling line with Capacity of 2 000 BPH for 6,0 L PET bottles:

- Blowing machine - SFL4/2
- Oil free compressor - AF CE46XS
- Rinser-filler-cupper PETBLOK 12/12/5 Ultraclean
- Semiautomatic rinsing station - DS
- Automatic foaming equipment - COP
- Automatic CIP station - 15m3
- Labeling machine Labetta 6-480/2 1Sk
- Handle application
- Bottle's divider - 1x2
- Shrink Wrapping Machine - St@r ONE F
- Empty & Full bottles conveyors - DLN
- Packs conveyor - DPN
- Central wet lubrication - CM

UNITED ARAB EMIRATES

- BARAKAT QUALITY PLUS, Dubai

Complete bottling plant with capacity of 1500 BPH for filling of 0,2 L bottles:

- Filling machine
- Bottle conveyors

YEAR 2007

BELORUSSIA

- OAO Lidskoje Pivo (Lida Brewery), Lida

Complete PET bottle filling line with capacity of 10 000 BPH for filling of 1,5 PET Bottles, 7 500 BPH for filling of 2,0 PET bottles:

- PETBLOK 48/64/10 Triblock with volumetric filler
- Air Conveyors for PET bottles
- PET bottle inspector EXAN LEVEL 1.0
- Bottle inspector EXAN CAP
- Plate and roller conveyors
- CIP station
- Compressor
- Labeling machine
- Shrink wrapping machine
- Central lubrication
- Accumulated (storage) desk

Filling machine PETBLOK 24/24/6

- SP RECICAPIVO OAO, Recica

CZECH REPUBLIC

- LITOVEL Brewery

Glass bottling plant with capacity of 36 000 BPH:

- Bottle washer DELTA 30/36.4 VN
- Bottle filling machine VERAL 100/16 PK-E
- Bottle inspector EXAN 08 CCD
- Bottle conveyors
- Central lubrication

- Dairy Valašské Meziříčí

Aseptic MILK Filling line with capacity of 3 000 PET BPH:

- PETBLOK 24/24/6 Triblock with Volumetric - Flowmeter Filler
- Plate and roller conveyors

- Veseta spol. s.r.o., Litovel

PET Bottling plant with capacity of 18 000 PET BPH:

- PETBLOK 48/80/10 Triblock with Volumetric Filler
- PET bottle conveyors
- Air conveyors

- Veseta spol. s.r.o. Malá Skála

Adjustment for sport caps

- Brewery Staropramen, Praha

Technology equipment removal - Assembly

Bottle and can conveyors

Central lubrication

- Plzeňský Prazdroj a.s.

Magnetic conveyors of caps

- Brewery Velké Popovice

Bottle inspector EXAN 08CCD

- Brewery Platan, Protivín

Bottle inspector EXAN 08CCD

- Karlovarská Korunní s.r.o., Stráž nad Ohří

Air conveyors

- Linea Nivnice a.s. Stráž nad Ohří

Bottle conveyors

- Brewery Rebel, Havlíčkův Brod

Central lubrication

- Brewery HOLS a.s., Vratislavice

Adjustment for VERAL 60

DENMARK

- Orbaek

Bottle conveyors

Central lubrication

LATVIA

- Piebalgas Alus (Piebalga brewery), Jaunpiebalga
 - Filling machine VERAL 60 (refurbishment)
 - Bottle and case conveyors
 - Bottle washing machine ATHENA 12/12.3
 - Bottle inspector EXAN 05
 - Bottle inspector EXAN LEVEL 1.0
- Livu alus (Brewery Royal Unibrew), Liepaja
 - Bottle filling machine VERAL 60/12 M
 - Bottle conveyors
 - Pack and keg conveyors
 - Bottle inspector EXAN 08 CCD
 - Bottle inspector EXAN STOP
 - Bottle inspector EXAN LEVEL and CAP
 - Central lubrication
- SIA "Zaksi", Venspils
 - Bottle washing machine ATHENA 12/05
 - Bottle filling machine VERAL 18 PK
 - Bottle inspector EXAN STOP
 - Bottle inspector EXAN LEVEL 1.0
 - Bottle and case conveyors

LITHUANIA

- PPI GELSA (Mineral plant), Vilnius
 - PET bottling plant with capacity of 4000 BPH for filling of 5,0 l:**
 - Bottle filling machine PETBLOK 24/24/6
 - Water carbonator with deaeration - SVO6
 - CIP station,
 - Bottle inspector EXAN LEVEL
 - Plate and roller conveyors
 - Central lubrication
 - Bottle inspector EXAN LEVEL 1.0
- Algekta

ROMANIA

- Carpatina, Tosorog
 - Bottle filling line 5,0 L PET 2 400 BPH:**
 - Bottle filling machine PETBLOK 12/12/5
 - PET bottle conveyors
 - Bottle filling line 2,0 L PET 3 500 BPH:**
 - Bottle filling machine PETBLOK 30/30/6
 - Bottle inspector EXAN LEVEL 1.0
 - Air conveyors
 - Bottle and pack conveyors

RUSSIA

- Imaco Group, Moscow
 - Water carbonator with deaeration - SVO 10
 - Bottle PET transport
- OAO "Russkaya pivovarennaya kompaniya" (Brewery plant) Ryazan
 - Bottle filling line 1,0 L PET 4000 BPH:**
 - Bottle filling machine PETBLOK 24/24/6
 - Bottle conveyors
 - Bottle filling line 5,0 L 1000 BPH:**
 - Bottle filling machine PETBLOK 8/8/1
 - Bottle conveyors

- Brewery Vyatich, Kirov
- Brewery Vizit, Kuzněck

- Air conveyors for PET bottles

Bottle washing machine ATHENA 22/22.3

Bottle filling machine VERAL PK 40

SLOVAKIA

- Prelika a.s., Presov

Adjustment for VERAL 60

SYRIA

- Sweida

Bottle filling line glass 4 000 BPH

UKRAINE

- JSC “Zeleny Khay”, Voznesensk
- “Sevastopol Winery“, “Technoengineering”, Sevastopol

Cognac filling line with capacity of 6000 BPH:

- Rinsing machine - Vla21
- Volumetric filler - PO16
- “Alcorc” capping machine - ULA4
- Labeling Machine RMFV/RA 720 6T/SR S1/SU (CG)+S2/E2(AD)
- Orbital optical full bottles inspector
- Bottle’s drying tunnel - EUROPOOL

Champagne filling line equipment:

- Semiautomatic depalletizer - DEPAL 2000.1
- Full bottles Inspector - EXAN LEVEL
- “Wrap around” packing machine - WAIT(carton box)
- Empty & Full bottles conveyors - DLN
- Packs conveyor - DPN
- Central wet lubrication - CM

YEAR 2006

ALBANIA

- Brewery Birra Korca

Glass bottle filling line with capacity of 6 000 BPH:

- Bottle washing machine TERMA 12/06
- Bottle filler VERAL 30PK for glass bottles and PEVAL 15 for can
- Bottle inspector EXAN 05 CCD
- Bottle inspector EXAN STOP
- Bottle inspector EXAN Level
- Bottles and case conveyors
- Central lubrication
- CIP station

CAYMAN ISLANDS

- Stingray Brewery Ltd., Grand Cayman

Complete bottle filling line with capacity of 3300 BPH for filling of 0,33 L bottles, of 2 700 BPH for filling of 0,5L bottles:

- Bottle filling machine VERAL 18 PK
- Bottle washing machine ATHENA 12/05.3
- Bottle inspector EXAN 05 CCD
- Bottle inspector EXAN Level
- Bottle and case conveyors
- Air conveyor
- Central lubrication

CZECH REPUBLIC

- IMEX Premium Hlinsko
- Brewery Strakonice
- Brewery Nymburk
- Léčivé vody a. s., Vincentka Luhačovice
- Veseta s.r.o. Kyšice
- PEPSICO s.r.o., Praha
- Rexam Petainer Aš s.r.o
- Starobrno a.s., Brno
- Galatek, Ledec nad Sázavou
- Brewery Jihlava a.s., Jihlava

Bottle inspector EXAN M-LINE

Bottle conveyors

Bottle washing machine ATHENA 18/18.3

Bottle conveyors

Bottle washing machine ATHENA 22/22.3

Bottle conveyors

Bottle filling machine VERABLOK 22/30.6

Bottle inspector EXAN LEVEL 1.0

CIP station

Bottle conveyors

Central lubrication

Pack conveyors

Pack conveyors

Air conveyors

Case conveyors

Special conveyors for kegs, radiators

Bottle conveyors

ENGLAND

- h. Weston + Sons Ltd. Ledbury Herefordshire

Bottle filling machine VERAL 40 (2 pcs)

Bottle filling machine PETBLOK 18/24/6

Air conveyors

FINLAND

- SAIMA A, Lappeentanta

Rinser machine 6 000 BPH

GERMANY

- Brewery Olbernhau, Olbernhau

Glass bottling plant with capacity of 5 000 BPH for filling of 0,5 L:

- Bottle filling machine VERAL 15
- Bottle washing machine ATHENA 12/05
- Bottle inspector EXAN 05 CCD
- Bottle inspector EXAN SORT
- Bottle and case conveyors
- Central lubrication
- CIP station, Label presser

HUNGARY

- Egervin, Eger

Bottle washing machine ATHENA 10/08

Filler VERABLOK 30/32/6/6/6

Bottle conveyors, CIP station

- Cavern Italqyártó ZRT, Monor

Bottle Washing Machine ATHENA 24/20.3

LATVIA

- SIA Grigis un Co., Livu Alus, Liepaja

Bottle filling line PET 14 000 BPH:

- Filling machine PETBLOK 52/80/12
- Bottle inspector EXAN STOP
- Bottle inspector EXAN LEVEL
- Bottles, keg, pack, case conveyors, Air conveyors

LITHUANIA

- Algekta
- AS Kauno Alus, Kanuno

Bottle filling machine VERAL 40 PK-P-PET

Bottle filling machine PETBLOK 18/24/6

LYBIA

- SMF-ALHayat

Bottle filling machine PETBLOK 12/12/1 (1 300 BPH)

MACEDONIA

- Lozar Pelisterka

Air Conveyors

ROMANIA

- Brewery Cozla
- SC Trust Orizont SA, Suceava
- SC Natur Fruct Srl, Dornesti, jud. Suceava

PET bottle filling line with capacity of 1 800 BPH

Volumetric beverage mixer - OSN 6

Bottle filling machine VERABLOK 40/40/8

Volumetric beverage mixer - OSN 8

RUSSIA

- Alon
- Marven Investment-Brewery Barnaul
- OAO Vyatich, Brewery Kirov

Carbonator and Mixer VSN 9

Bottle filling machine PETBLOK 30/48/8, CIP station

Bottle inspector EXAN LEVEL

Air Conveyors

SLOVAKIA

- Amt, Nové Město nad Váhom

Carbonator and Mixer VSN 8

UKRAINE

- Open Joint Company “Brewery Rogan”, Kharkiv (Interbrew group)

Air conveyors, Bottle conveyors, Case conveyors, Central lubrication

YEAR 2005

CZECH REPUBLIC

- Veseta spol. s.r.o., plant Kyšice
- Brewery Protivín
- Schäfer - Sudex Ledec nad Sázavou
- Brewery Bernard Humpolec
- Brewery Ostravár
- Brewery ROHOZEC, Malý Rohozec

Storage table

Bottle washing machine ATHENA22/22.3, press of labels

Keg conveyors

Bottle washing machine ATHENA 21/14.3, 2x press of labels

Conveyors

Conveyors

ESTONIA

- BBH SAKU Õlletehase AS, Saku
- Mineral Water Plant Varska Vesi

Bottle washing machine DELTE 36/45

PET bottle filling line with capacity of 3 000 BPH:

- Bottle filling machine PETBLOK 18/24/6
- Bottle inspector EXAN LEVEL 1.0
- Air conveyors
- Bottle and Case Conveyors
- Carbonator and mixer VSN 4
- Central lubrication

ETIOPIE

- Tex, Bedele

Bottle inspector EXAN 05

Bottle inspector EXAN STOP

Bottle inspector EXAN LEVEL 1.0

Bottle conveyors

Central lubrication

CIP station

FINLAND

- Pramia Oy, Ilvesjoki

Bottle filling machine-volumetric PETBLOK 30/8

Air conveyors

HUNGARY

- Akvin, Budapest
- Benedek és Plutzer, Cegléd

Carbonator SVO 8

Bottle filling line PET with capacity of 10 000 BPH:

- Bottle filling machine PETBLOK 30/60/8 S7
- Bottle inspector EXAN LEVEL 1.0
- Carbonator and mixer SV 20
- Central lubrication
- Conveyors bottle
- Conveyors packs

PERU

- Brewery Iquitos

Glass bottle filling line with capacity of 8 000 BPH:

- Bottle washing machine TERMA 15/12.3
- Bottle filling machine VERAL 40 PK
- Bottle inspector EXAN 05 CCD
- Bottle inspector EXAN LEVEL 1.0
- Bottle inspector EXAN STOP

- Central lubrication
- Conveyors bottle
- Conveyors case

POLAND

- Mineral Water Plant Jurajska

Bottle inspector EXAN 08 CCD
Bottle inspector EXAN LEVEL 1.0
Bottle Conveyors

RUSSIA

- Brewery Naberezhnyj Celnij
- OAO Vyatich, Brewery Kirov

Glass bottle filling line with capacity of 8 000 BPH:

- Bottle inspector EXAN 05 CCD
- Bottle filling machine VERAL 60 P-K
Bottle washing machine TERMA 15/12.3
Bottle inspector EXAN M-LINE (CCD)
Bottle conveyors + magnetic conveyers of caps

UKRAINE

- VAT "Zeleny Gay", Voznesensk

Volumetric filling machine VERAL PO 16 cognac 0,5l glass bottles 3 000 BPH:

- Applicator of TAX STAMP

YEAR 2004

ARMENIE

Bottle filling machine-PETBLOK 18/24/6/6
Air conveyors

AUSTRIA

- Brewery Schrems

Bottle filling machine VERAL 30 P-K
Bottle inspector EXAN LEVEL 1.0
Bottle conveyors
Magnetic conveyers of caps
CIP station

CZECH REPUBLIC

- Walmark, Český Těšín
- "ZON" Třebíč
- PINELLI, Svobodná Ves
- Veseta, Kyšice
- Brewery Benešov
- Brewery Nymburk
- Dobrá Voda
- Brewery Hostan, Znojmo
- Brewery Litovel
- KMU-Karlovy Vary

Glass bottle filling line: VERABLOK 18/18/6
Air conveyors for PET bottles
Bottle conveyors
Air Conveyors for PET Bottles
Bottle filling machine VERAL 60 P-K
Bottle filling machine VERAL 60 P-K
Air conveyors for PET bottles
Bottle inspector EXAN LEVEL 1.0
Bottle inspector EXAN LEVEL 1.0
Bottle inspector EXAN 05

GERMANY

- Quellenhof Heil- und Mineralbrunnen, Bochum
- Johann Spielmann Stiftsquelle, Essen
- Bad Süderoder Mineralbrunnen, Bad Süderode
- NGI, Mönchengladbach
- Avanus Brunnen, Belm

Bottle washing machine DELTA 18/20
Bottle conveyors
Air conveyors for PET bottles
Bottle filling machine PETBLOK 30/32/8
Bottle filling machine VERAL 60 P-K
Bottle filling machine VERAL 40 P-S

HUNGARY

- Benedek és Plutzer, Cegléd

PET bottle filling line with capacity of 12 000 BPH:

- capital repair PETBLOK
- Bottle inspector EXAN LEVEL 1.0
- Carbonator and mixer SVO 27
- Plate and roller conveyors
- Conveyors bottle
- Conveyors packs

INDIA

- Empee Breweries, Chennai (UB Scottish Brewery Group)

Bottle filling machine VERAL 60 P-K

LITHUANIA

- Hermis, Vilnius

Airconveyors for PET bottles

RUSSIA

- Russkaya Pivovarennaya kompaniya, Ryazan

Glass bottle filling line with capacity of 12 000 BPH:

- Bottle washing machine TERMA 18/12.3
- Bottle filling machine VERAL 60 PK
- Bottle inspector EXAN LEVEL 1.0
- Bottle inspector EXAN STOP
- Bottle conveyors
- Case conveyors
- Central lubrication

- OAO FAPK Yakutija

Glass bottle filling line with capacity of 6 000 BPH: Bottle Filling Line PET 1 500 BPH:

- Bottle washing machine TERMA 12/8.3
- Bottle filling machine VERAL 30 PK
- Bottle inspector EXAN STOP
- Bottle conveyors
- Case conveyors
- Central lubrication

SLOVAKIA

- Brewery Poprad

Bottle filling machine VERAL 60 P-K

- Oravan, Podbiel

Bottle filling machine-volumetric PETBLOK 48/80/10
Air conveyors

- Euro-mineral, Korytnica

Bottle inspector EXAN 05 CCD

UKRAINE

- Obolon Brewery, Kiev

Bottle filling machine PETBLOK 30/48/8

- Lisitschansk Brewery, Lisitschansk

Bottle filling VERAL 30 P-PET-K

- Mirgorod Mineral Plant, Mirgorod

Glass bottle filling line with capacity of 3 000 BPH:

- Bottle filling machine VERABLOK 12/12/4
- Bottle inspector EXAN LEVEL 1.0
- Carbonator and mixer SVO2
- Bottle conveyors
- Central lubrication
- CIP station

YEAR 2003

CZECH REPUBLIC

- Mareinbadwaters, Mariánské lázně
- Pepsi Cola, Praha
- Minerální vody, Malá Skála
- Mineralswaters Ondrášov
- Budějovický měšťanský pivovar, České Budějovice

Bottle filling machine PETBLOK 30/48/8
Bottle washing machine DELTA 18/26
Bottle filling line PET 9 000 BPH
Bottle filling machine PETBLOK 30/60/8
Bottle filling line PET 12 000 BPH
Bottle washing machine TERMA 28/26
Bottle inspector EXAN 08 CCD

GERMANY

- Salinger Brunnen, Essen

Bottle conveyors

HUNGARY

- PET PACK Kft., Balf
- Benedek és Plutzer, Cegléd

PET bottle filling line with capacity of 10 000 BPH:

- Bottle filling machine PETBLOK 30/60/8

PET bottle filling line with capacity of 12 000 BPH:

- Bottle filling machine PETBLOK 52/80/12

Glass bottle filling line with capacity of 3 000 BPH:

- Bottle filling machine VERABLOK 12/12/4
- Bottle inspector EXAN LEVEL 1.0
- Carbonator and mixer SVO2
- Bottle conveyors
- Central lubrication
- CIP station

INDIA

- Mount Shivalik Breweries, New Delphi

Glass bottle filling machine VERAL 60 PK

LATVIA

- Lāčplēša Alus, Lietvārde

Bottle filling line - combined glass and PET with capacity of 8 000 BPH:

- Bottle filling machine VERAL 30 P PET+K
- Bottle conveyors
- Pack conveyors

LITHUANIA

- AB Kalnapolis Brewery, Panevezhys (DBG)
- Rinkuskiai Brewery, Birzai

Flash flow-plate pasteurizer with flow-capacity of 20 000 BPH

PET bottle filling line with capacity of 4 200 BPH,

Glass bottle filling line with capacity of 8 000 BPH:

- Bottle filling machine PETBLOK 30/48/8
- Bottle filling machine VERAL 40 PK
- Bottle washing machine TERMA 12/08
- Bottle inspector EXAN 05 CCD
- Bottle inspector EXAN LEVEL 1.0
- Bottle conveyors
- Air conveyors for PET bottles
- Case conveyors
- Pack conveyors
- Central lubrication
- CIP station

POLAND

- Fabrika Wódek, Lancet

Rinser VL 48

RUSSIA

- Volga Brewery, Niznyi Novgorod (Heineken)

Glass bottle filling line with capacity of 24 000 BPH:

- Bottle washing machine TERMA 28/24
- Bottle filling machine VERAL 60 PK
- Bottle inspector EXAN 05 CCD
- Bottle inspector EXAN LEVEL 1.0
- Bottle inspector EXAN STOP
- Bottle conveyors
- Air conveyors
- Case conveyors
- Central lubrication
- CIP station

- DIKOM Mineral Water Factory, Saratov

Bottle filling machine VERAL 60 P-PET

Carbonator-Mixer VSN 9

- OAO Vyatich, Brewery Kirov

PET bottle filling line with capacity of 3 500 BPH:

- Bottle filling machine VERAL 30P-PET
- Bottle conveyors

- Mineral Water NEPTUN, Tyumen

PET bottle filling line with capacity of 4 000 BPH:

- Bottle filling machine VERAL 30P-PET
- Carbonator - Mixer VSN 8
- Bottle conveyors

SYRIA

- Dairy Damascus

Bottle washing machine TERMA 15/12

Carbonator - Mixer VSN 8

Caps conveyors

YORDAN

- Beverages Indico, Amman

Bottle conveyors

Repair of bottle filling machine MO 60

YEAR 2002

CZECH REPUBLIC

- SAAZ s.r.o. Brewery Chmelař, Žatec
- UNILEVER, Zábřeh na Moravě
- Brewery Starobrno, Znojmo (Heineken)
- Linea, Nivnice
- Dairy Lacrum, Velké Meziříčí
- Green Diamond, Rokycany
- Fruko Schulz, Jindřichův Hradec
- HBSW, Byňov
- Klimo, Klatovy

GERMANY

- Bad Zwestener Quellen, Bad Zwesten
- Mineral Brunnen Volkmarsen

HUNGARY

- PET PACK, Balf

LITHUANIA

- AB Kalnapilis Brewery, Panevezhys (DBG)

UKRAINE

- Mineral Water OOO Zoloty Kolodec, Belozerskoye
- VAT Busk Brewery, Busk

RUSSIA

- Russkaya Pivovarennaya kompaniya, Ryazan
- ZOO Volga - Invest Brewery, Nizhniy Novgorod

SLOVAKIA

- Brewery Tatran, Poprad
- Walmark, Slovakia, Kamenec pod Vtáčnikom
- Mineral Water Korytnica

Glass bottle filling line with capacity of 10 000 BPH:

- Bottle washing machine TERMA 18/12
- Bottle filling machine VERAL 40
- Bottle inspector EXAN 05 CCD

Bottle inspector EXAN 07 CCD

Capping machine

Filling machine VERAL 60 PK

Filling machine for Syrup

Case Conveyors

Filling line for alcoholic drinks 1 200 BPH

Labeling machine

Air conveyors for PET bottles

Bottle inspector EXAN 05 CCD

Bottle inspector EXAN 05 CCD

Air conveyors II.

Carbonator SV 10

Cans filling line 10 000 CPH-PEVAL 24

Bottle filling line 6 000 PET

Glass bottle filling line 5 000 BPH

Glass bottle filling line with capacity of 24 000 BPH:

- Bottle washing machine TERMA 28/24
- Bottle filling machine VERAL 60 PK
- Bottle inspector EXAN 05 CCD
- Bottle inspectors EXAN LEVEL
- Bottle inspector EXAN STOP

PET bottle filling line with capacity of 5 000 BPH:

- Bottle filling machine VERAL 40 P-PET
- Bottle conveyors

Bottle inspector EXAN 05 CCD

Bottle filling line with capacity of 7 000 PET:

- Bottle filling machine VERAL 64
- Air conveyors
- Carbonator-Mixer VSN 5

Capping Machine US 12

SWITZERLAND

- Brewery Adler, Schwanden

Bottle filling machine VERAL 30 PK
Central lubrication

SYRIA

- Syrian Arab Dairy Company, Damascus
- PR-Cola Dabbit, Aleppo

Bottle filling machine VERAL 40

Bottle filling line with capacity of PET 2 000:

- Bottle filling machine VERAL 15 P-PET
- Carbonator-Mixer VSN 4
- Bottle conveyors

YEAR 2001

CZECH REPUBLIC

- Dobrá voda, Byňov Air Conveyors for PET bottles
- Linea Nivnice Air Conveyors for PET bottles
- Brewery Březnice Bottle washing machine TERMA 12/08
- Brewery Vyškov Bottle inspector EXAN 07 CCD
- Pepsi Cola, Praha Carbonator-Mixer VSN 4

ESTONIA

- Brewery Parnu Olu Bottle filling machine VERAL 40 P-K

GERMANY

- Mineral Brunner Volkmarsen Bottle filling machine VERAL 86 PKS,
Air conveyors for PET bottles
- Bad Zwestener Quellen, Bad Zwesten Bottle washing machine TERMA 15/12

KAZAKHSTAN

- Pivzavod Semipalatinsk **3x Glass bottle filling lines with capacity of 32 000 BPH:**
 - Conveyor control with monitoring
 - 3x Bottle washing machine TERMA 28/32
 - Bottle inspectors EXAN LEVEL
 - Bottle inspector EXAN STOP
 - Bottle inspector EXAN 06 CCD
 - Case conveyors

LITHUANIA

- AB Kalnapilis Brewery, Kalnapilis (DBG) Bottle filling line 4 000 PET

POLAND

- Storagard Gdańsk Rinser VL 48

RUSSIA

- Brewery Liskovo Glass bottle filling machine KORAL 72
- Isetskij Bottle filling machine VERAL 30 P-PET
- Alexpack Bottle filling line PET 4 000 BPH
- Gambrinus, Izhevsk **PET bottle filling line with capacity of 3 500 BPH:**
 - Bottle filling machine VERAL 30 P-PET
- Abakan **PET bottle filling line with capacity of 3 400 BPH:**
 - Bottle filling machine VERAL 32, P-PET
 - Bottle conveyors
 - Air conveyors
- Saransk Bottle conveyors for bottle filling lines

SLOVAKIA

- TOPLIMO, Topoľčany Water carbonator SV 10

YEAR 2000

BULGARIA

- Pirinsko Pivo, Blagoevgrad Bottle inspector EXAN 05 CCD

CZECH REPUBLIC

- Brewery Trutnov Bottle washing machine TERMA 18/16
Bottle inspector EXAN 05 CCD
Bottle conveyors
- Brewery Jihlava Bottle washing machine TERMA 28/24
- Brewery Svitavy Can filling line 6 000c/h
- UVILEVER, Zábřeh na Moravě Weight bottle filling machine NOVAL 2
- Brewery Benešov Bottle inspector EXAN 05 CCD
- Brewery Ústí nad Labem Machine TERMA 15/08.3N
Bottle inspector EXAN 07 CCD
Bottle conveyors

GERMANY

- Mineral Water Volkmarsen Bottle washing machine TERMA 24/28.5
- Mineral Water Bad Hersfeld **Glass bottle filling line with capacity of 17 000 BPH:**
 - Bottle filling machine VERAL 60 P-KS
 - Bottle washing DELTA 18/20.4
- Dairy Coesfeld Bottle conveyors

CHINE

- Brewery Jilin Bottle filling machine VERAL 72

MOLDOVA

- ARCASIL S.A. Glass bottle filling machine VERAL 15

POLAND

- Mineral Water Powniczanka, Pivniczna Reconstruction of bottle filling machine ROTUS 60 for PET bottles

RUSSIA

- AOA "Ayan", Abakan **Glass bottle filling line II. with capacity of 24 000 BPH:**
 - Bottle filling machine VERAL 60 P-K
 - Bottle washing machine TERMA 28/24 N
 - Bottle inspectors EXAN LEVEL
 - Bottle inspector EXAN STOP
 - CIP station
 - Bottle and case conveyors
 - Air conveyors for PET bottles
- AOA Kurskaya Breweryennaya Kompaniya, Kursk **Glass bottle filling line with capacity of 24 000 BPH:**
 - Bottle washing machine TERMA 28/24
 - Glass bottle filling machine VERAL 60

- Pivzavod Gambrinus Izhevsk

Glass bottle filling line with capacity of 12 000 BPH:

- Bottle washing machine TERMA 18/12
- Glass bottle filling machine VERAL 60
- Casers and uncasers MECHANIK II
- Label presser
- CIP station

SLOVAKIA

- Pepsi Cola Bratislava (MALacky)

Capping machine V 10 K

Bottle conveyors

Carbonator-Mixer VSN 4

UKRAINE

- SUN Interbrew"Yantar" Nikolayev

Bottle washing machine TERMA D 34/45

Bottle conveyors

Label presser

Carbonator-Mixers VSN 2, VSN 4

- Modex Moscow

- AQUA-EKO Truskavec

PET bottle filling line 3 000 BPH:

- Bottle filling machine VERAL 30 P-PET
- Bottle conveyors

YUGOSLAVIA

- Pivara Pancevo, Pancevo

Loader and Unloader

- Mineral Waters Korytnica

Glass bottle filling line:

- Glass bottle filling machine VERABLOK 30/32/8
- Carbonator and Mixer-VSN 8
- Bottle conveyors
- Air conveyors
- Pack conveyors

SWITZERLAND

- Brewery Adler, Schwanden

Glass bottle filling machine VERAL 30 PK

SYRIA

- Al Shark

Glass bottle filling machine VERAL 60

CIP station

Magnetic conveyors of caps

YUGOSLAVIA

- Brewery Panchevo

Bottle washing machine TERMA 34

Depalletization

Palletisation

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